



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A240 UNS S32304

Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A240 Chromium and Chromium-Nickel Stainless Steel for Pressure Vessels and for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel, Plate, Sheet and Strip

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	21.500 - 24.500		
Nickel	Ni %	3.000 - 5.500		
Molybdenum	Mo %	0.050 - 0.600		
Nitrogen	N %	0.050 - 0.200		
Copper	Cu %	0.050 - 0.600		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	600 min.
-	-	-	Yield Strength in Mpa	400 min.
-	-	-	Elongation in %	25 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	290 max.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
S32304	UNS	USA	Steel
A276 S32304	ASTM	USA	Steel, Bar and Shape
A789 S32304	ASTM	USA	Steel and Tube
A790 S32304	ASTM	USA	Steel and Tube
A928 S32304	ASTM	USA	Steel and Pipe
S32304	AS	Australia	Steel, Sheet, Plate and Strip
SA-276 S32304	ASME	USA	Steel, Bar and Shape

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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